

# Project Timeline

Estimates for standard injection molding orders



## Injection Molding

Legend

Attractive decision

Customer decision

Timeline in days

Task time	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
Mold design	Attractive	Attractive	Attractive																											
Design approval and updates			Customer	Customer																										
Detailed 3D/2D drawing					Attractive	Attractive																								
Order material							Attractive	Attractive																						
Order mold base						Attractive	Attractive	Attractive	Attractive	Attractive																				
CNC programming										Attractive	Attractive	Attractive	Attractive	Attractive																
Roughing the cavity & core												Attractive	Attractive	Attractive	Attractive															
Making electrodes (for EDM)												Attractive	Attractive	Attractive	Attractive	Attractive	Attractive													
Sinker & wire EDM																			Attractive	Attractive	Attractive	Attractive	Attractive							
Cooling system										Attractive	Attractive																			
Polishing																								Attractive	Attractive					
Mold fit and assembly																										Attractive	Attractive	Attractive		
Material testing																	Attractive	Attractive	Attractive	Attractive	Attractive									
Mold trials																													Attractive	Attractive